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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/554,213	06/20/2006	Carmen Martin Rivera	57906US004	4511
32692 7590 07/29/2009 3M INNOVATIVE PROPERTIES COMPANY			EXAMINER	
PO BOX 33427	1	COLE, ELIZABETH M		
ST. PAUL, MN 55133-3427			ART UNIT	PAPER NUMBER
			1794	
			NOTIFICATION DATE	DELIVERY MODE
			07/29/2009	ELECTRONIC

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

LegalUSDocketing@mmm.com LegalDocketing@mmm.com

	Application No.	Applicant(s)					
	10/554,213	MARTIN RIVERA ET AL.					
Office Action Summary	Examiner	Art Unit					
	Elizabeth M. Cole	1794					
The MAILING DATE of this communication app	pears on the cover sheet with the c	orrespondence address					
Period for Reply							
A SHORTENED STATUTORY PERIOD FOR REPL' WHICHEVER IS LONGER, FROM THE MAILING D. - Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period of Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tin will apply and will expire SIX (6) MONTHS from , cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).					
Status							
1) Responsive to communication(s) filed on 17 A	pril 2009.						
• • • • • • • • • • • • • • • • • • • •	action is non-final.						
3) Since this application is in condition for allowar							
closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.							
Disposition of Claims							
4)⊠ Claim(s) <u>21-40</u> is/are pending in the application.							
4a) Of the above claim(s) <u>35-40</u> is/are withdrawn from consideration.							
5) Claim(s) is/are allowed.							
6)⊠ Claim(s) <u>21-34</u> is/are rejected.							
7) Claim(s) is/are objected to.	7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and/o	8) Claim(s) are subject to restriction and/or election requirement.						
Application Papers							
9)☐ The specification is objected to by the Examine	er.						
10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.							
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).							
11)☐ The oath or declaration is objected to by the Ex	caminer. Note the attached Office	Action or form PTO-152.					
Priority under 35 U.S.C. § 119							
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).							
a) ☐ All b) ☐ Some * c) ☐ None of:							
1. Certified copies of the priority documents have been received.							
2. Certified copies of the priority documents have been received in Application No							
3. Copies of the certified copies of the priority documents have been received in this National Stage							
application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received.							
See the attached detailed Office action for a list	of the certified copies not receive	u.					
Attachment(s)							
1) Notice of References Cited (PTO-892)	4) Interview Summary	(PTO-413)					
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Da	ate					
3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date 1/18/06.	5) Notice of Informal F 6) Other:	αιστι Αργιισαιιστί					

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1. Applicant's election without traverse of Group I, claims 21-34 in the reply filed on 4/17/09 is acknowledged.

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 21-34 are rejected under 35 U.S.C. 103(a) as being unpatentable over WO 01/28741. WO '741 discloses an abrasive article comprising a very low density nonwoven web, (page 7, lines 1-8), which can be formed by air laying, (page 6, line 18) and which is bonded at the crossover points of the fibers, (page 6, lines 17-20). A make coat resin is applied to the nonwoven and then abrasive particles are applied to the coated nonwoven, (page 8, lines 24-32). Suitable sizes for the abrasive particles are 60 microns or less. See page 2, lines 30-32. The web may be made of natural fibers. See page 5, lines 12-13. The natural fibers can be jute, cotton or hemp fibers. See page 5, lines 12-13. The resin for the make coat resin can be thermoset or thermoplastic and may comprise a phenolic resin. Useful abrasive particles include inorganic materials such as aluminum oxide having a diameter of 30-60 microns, polymeric materials such as thermosetting or thermoplastics materials and natural particles such as nut shells. See page 12, line 26 – page 13, line 8. Suitable thicknesses for the abrasive web can be 1-50 mm. See page 8, lines 1-3. While WO '741 differs from the claimed invention because it does not disclose the density of the nonwoven in terms of kilograms per cubic meter, WO '741 does clearly disclose that the nonwoven should have a very low

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density with a high void volume of about 75% to about 95%. The void volume and the density are inversely related, in that a material having a high density would have a low void volume and a material having a low density would have a high void volume. WO '741 teaches employing a high void volume in order to product a material which has a high abrasive rate and which has a decreased tendency to clog up which reduces the abrasive rate and hinders cleaning of the web by flushing. Therefore, it would have been obvious to one of ordinary skill in the art at the time at the time the invention was made to have selected the desired void volume and thus the desired density through the process of routine experimentation in order to arrive at a material having sufficient strength and a decreased tendency to clog up which reduces the abrasive rate and hinders cleaning of the web by flushing.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Elizabeth M. Cole whose telephone number is (571) 272-1475. The examiner may be reached between 6:30 AM and 6:00 PM Monday through Wednesday, and 6:30 AM and 2 PM on Thursday.

The examiner's supervisor Rena Dye may be reached at (571) 272-3186. Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

The fax number for all official faxes is (571) 273-8300.

/Elizabeth M. Cole/ Primary Examiner, Art Unit 1794